



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C45-3-8B
Job Sheet 177957



Part No: C45-3-8B

Job Qty: 2 ea

Part Name: Actuator Shaft Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/23/18

Job Tracking No:

Due Date: 5/25/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG C45-3-8B REV 4 IPP REV A 18.02.14 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		5/25/18	0.00	0.00	Start Up Machining-4	2ml	JB 18-05-24
120	Mori Seiki	2 pcs		5/25/18	0.50	0.33	MORI SL-154	11	JB 18-05-24
130	QC	2 pcs		5/25/18	0.00	0.00	QC2 Machining-5	1r	JB 18-05-24
140	QC	2 pcs		5/25/18	0.00	0.00	QC8 Machining-5		JB 18-05-24
150	Packaging	2 pcs		5/25/18	0.00	0.00	Packaging3-2		DAS
160	QC21-SA	2 Ea		5/25/18	0.00	0.00	QC21		21 MAY 28 2018

Part Op 120 - 1-Machine as per folio FC048 FOLIO REV: _____ DWG REV: _____ 2-Deburr 3-80
Descriptions: 150 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-BRONZE-C63000-R1.000	Bronze C63000 Round Bar 1.000"	.0880 ft (.044 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-BRONZE-C63000-R1.000	0	8	0

Part Specifications

Specifications could not be found.

Plex 5/23/18 2:15 PM dart.white.jesse



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Container No: S074266



Part: C45-3-8B

Job No: 177957

Serial No/Batch: S074266

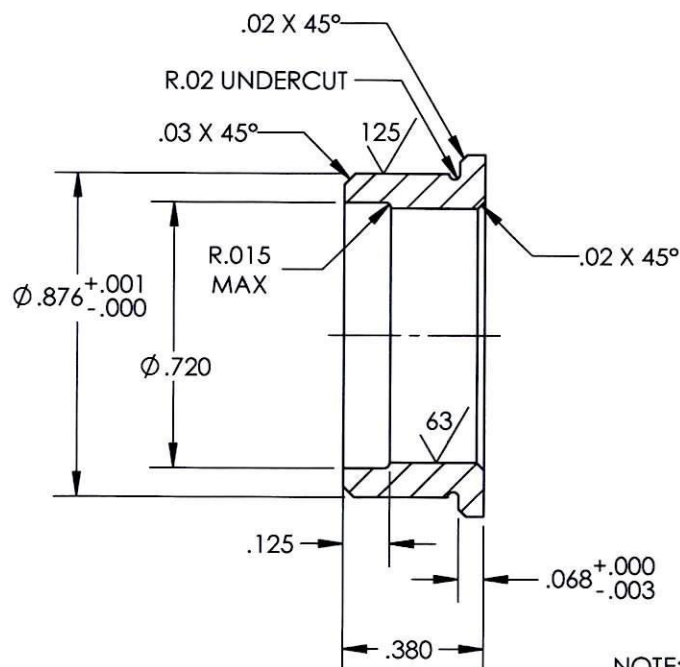
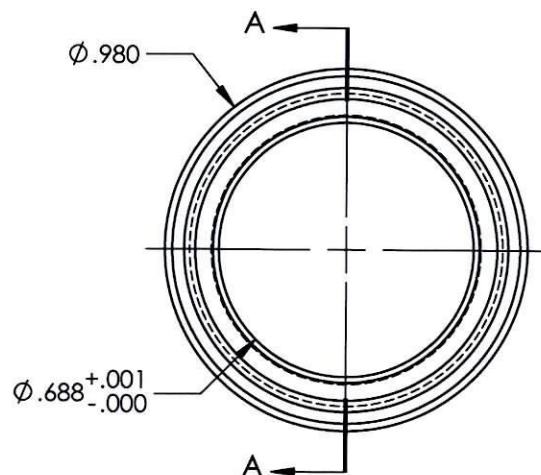
Revision: 4

Inspector:

Date: 06/24/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		AS DRAWN BY CANAM.	9/11/2012		
3A	14-0127	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/13/2014	DPD	RW
4	17-0049	UPDATED TO NEW DRAFTING STANDARD. ADDED DIM R.015 MAX.	2/15/2017	RJC	SM



SECTION A-A

NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE ACTUATOR SHAFT BUSHING SOLENOID SIDE	
DWG NO. C45-3-8B	REV 4
MAT'L AL BRONZE 630 HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/	
1. BREAK ALL SHARP EDGES .015 X 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CANAM	USED ON MODEL
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: MACKOVJAK	
SCALE 2:1	DATE 4/12/2002

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-3-8B	1	ACTUATOR SHAFT BUSHING SOLENOID SIDE	AL BRONZE 630	(MCMaster-CARR #8203K612) MODIFIED